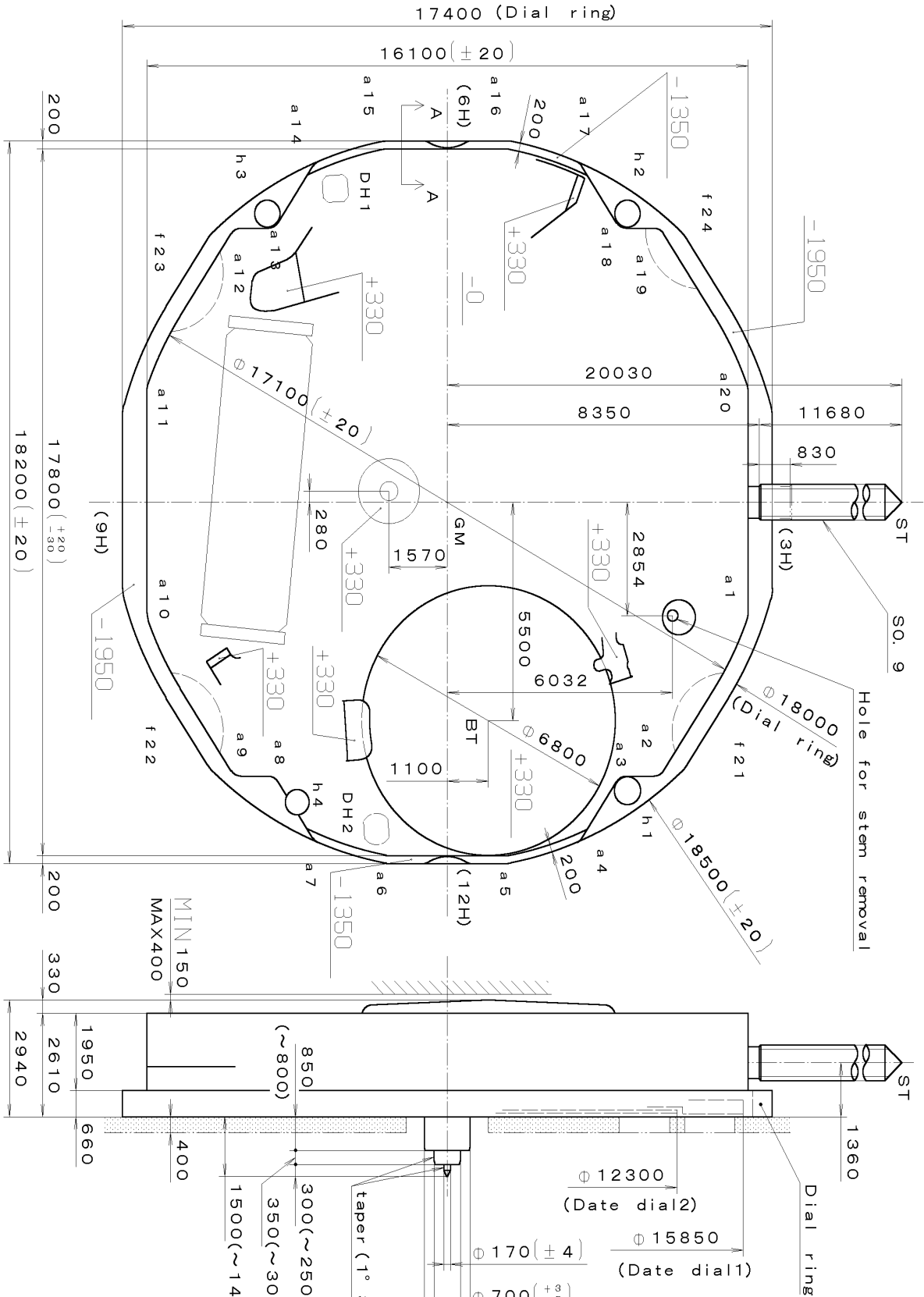


DH1~DH2=16171 (±20)

Coordinates

Mark	X	Y	R
GM	0	0	—
h1	7270	4825	350
h2	-7270	4825	350
h3	-7270	-4825	350
h4	7557	-4025	325
DH1	-7900	-3000	—
DH2	8234	-1900	—
a1	2793	7550	500
a2	6600	5539	300
a3	7200	4787	300
a4	8299	3350	300
a5	8800	1632	300
a6	8800	-1632	300
a7	8299	-3350	300
a8	7200	-4787	300
a9	6600	-5539	300
a10	2793	-7550	500
a11	-2793	-7550	500
a12	-6600	-5539	300
a13	-7200	-4787	300
a14	-8299	-3350	300
a15	-8800	-1632	300
a16	-8800	1632	300
a17	-8299	3350	300
a18	-7200	4787	300
a19	-6600	5539	300
a20	-2793	7550	500
f21	5788	7505	1500
f22	5788	-7505	1500
f23	-5788	-7505	1500
f24	-6864	6800	1500



Casing Holder

Dial ring

Basement metal

Basement metal

Basement metal

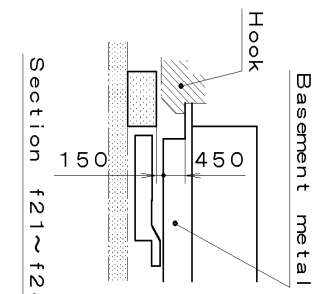
Basement metal

Basement metal

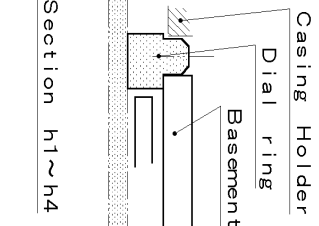
Basement metal

Basement metal

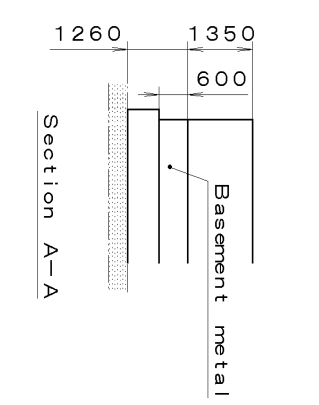
Basement metal



Section f21~f24



Section h1~h4



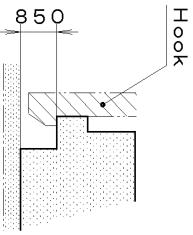
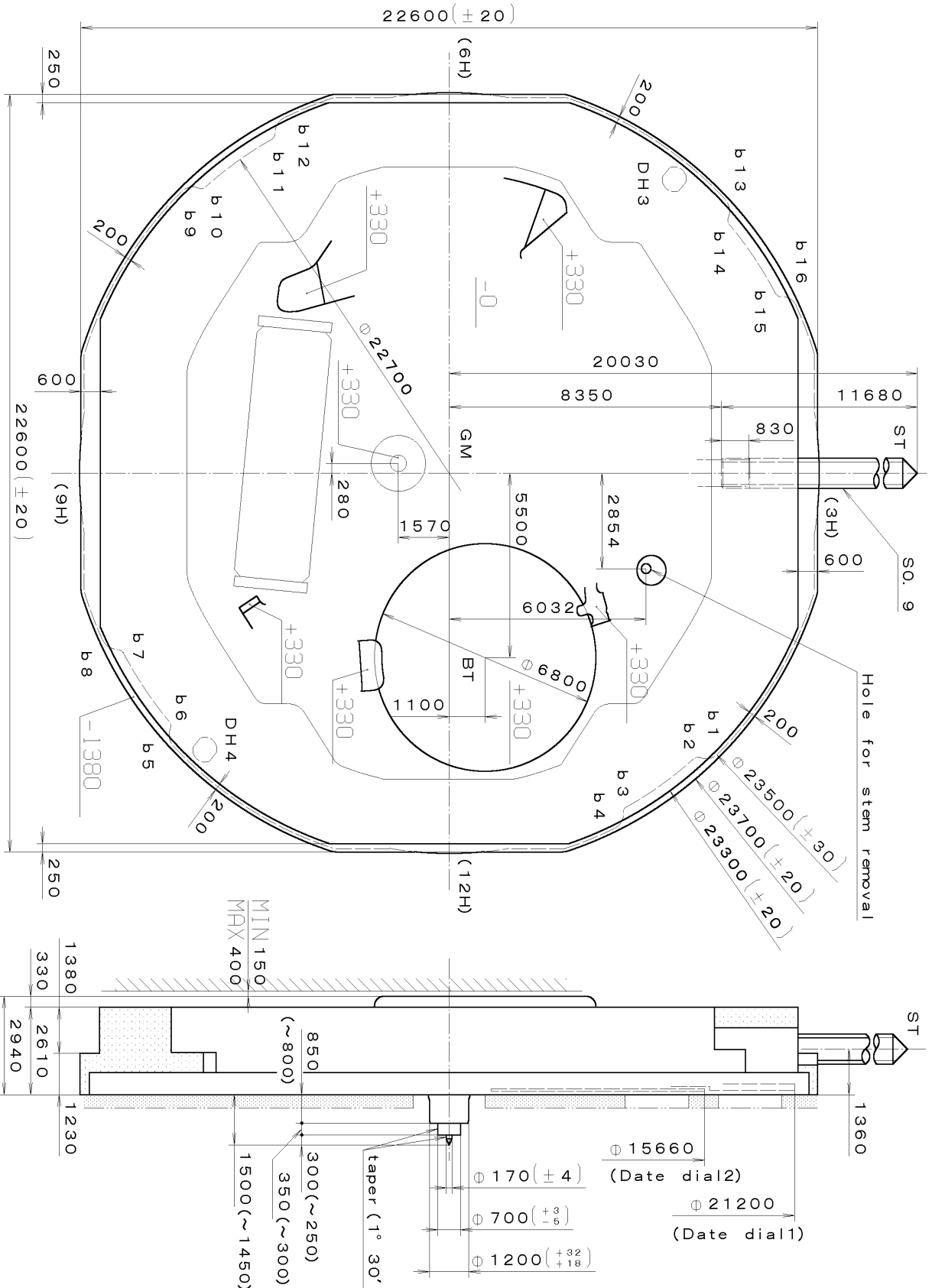
Section A-A

Material	Quantity	Unit	Scale	Date	Drawn	Checked	Approved	General Toleranc	Dimensions	Angles
Material										
Heat Treatment										
Hardness										
Plating										
				Call. No. : 1L50						
				Parts :						
				Name :	T. Hiruta					
				Drawing No. : 1L50						

DH3~DH4=22287 (±20)

Coordinates

Mark	X	Y	R
GM	0	0	—
DH3	-8759	6900	—
DH4	8251	-7500	—
b1	8032	7877	500
b2	8624	7608	150
b3	10099	5501	150
b4	10149	4853	500
b5	7809	-8098	500
b6	7535	-8688	150
b7	5416	-10145	150
b8	4768	-10190	500
b9	-8032	-7877	500
b10	-8624	-7608	150
b11	-10099	-5501	150
b12	-10149	-4853	500
b13	-7809	8098	500
b14	-7535	8688	150
b15	-5416	10145	150
b16	-4767	10190	500

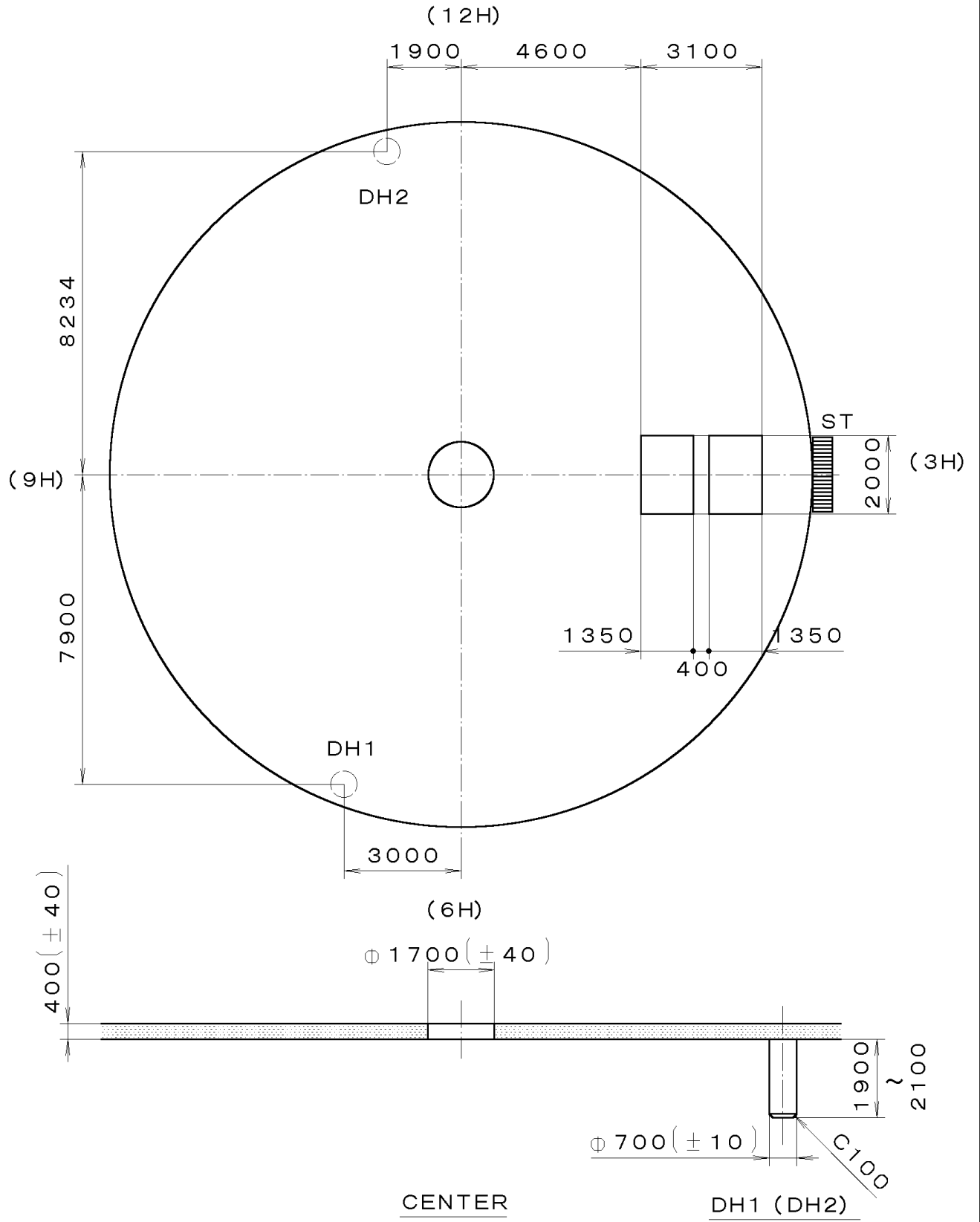


Section b1~b16

Quantity	Unit	Scale	Date	Drawn	Checked	Approved	Material	Heat Treatment	Hardness	Plating	General Tolerances	Dimensions	Angles
	1/1000 mm	8:1											
Cal. No. : 1M50							Parts :						
Name : T. Hiruta							Drawing No. : 1M50C000						
Frame for Case													

This drawing is provisional and subject to our reconfirmation and/or revision without notice.

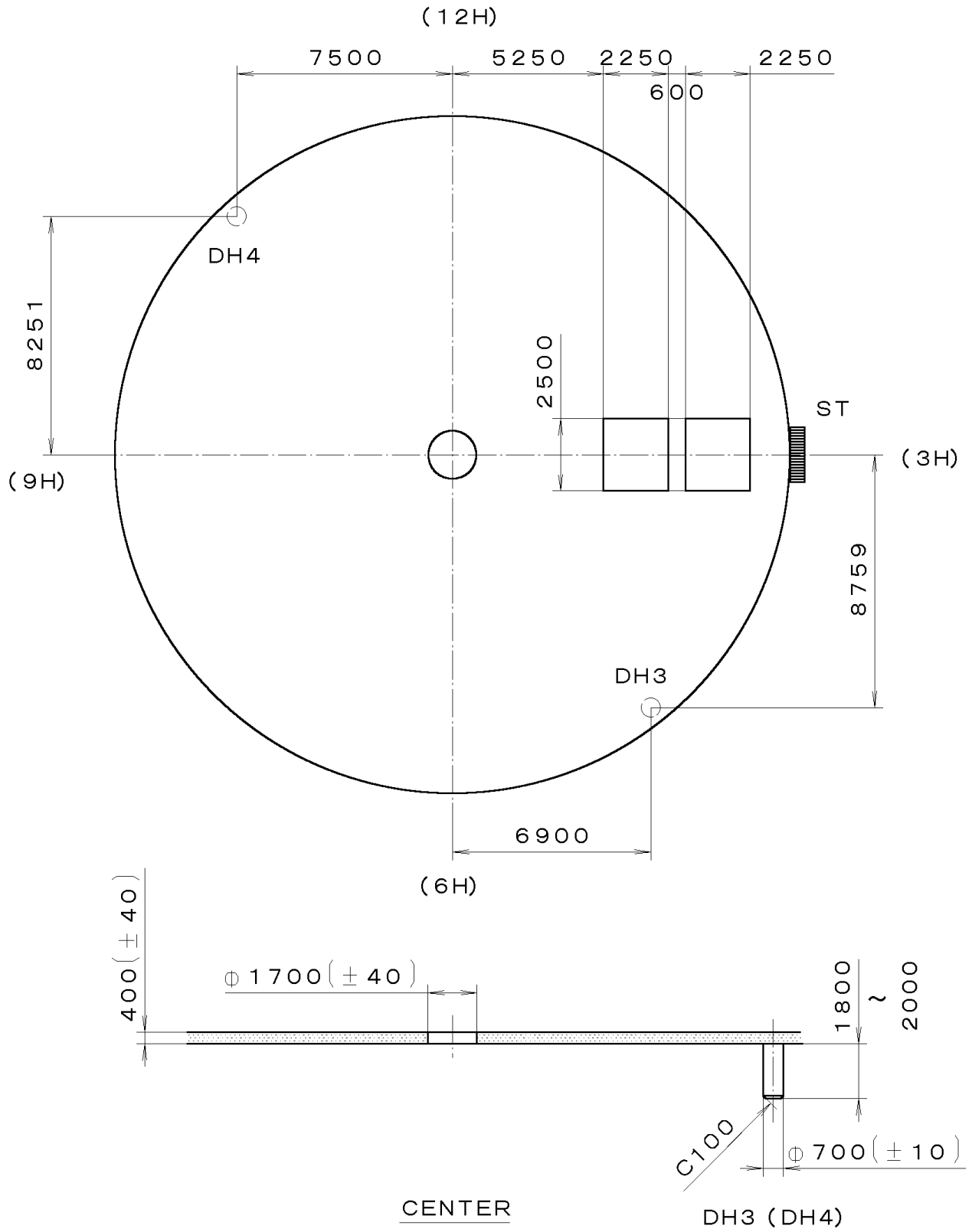
*** T I P W (2100 1121) (01) ***
 1L50-00A



7		Quantity		Cal. No. :	1L50-00A
6		Unit	1/1000 mm	Parts:	
5		Scale	7:1	Name:	Indications for Dial
4		Date		Drawing No. :	1L50D000
3		Drawn			
2		Checked	T. Hiruta		
1		Approved			
Material					
Heat Treatment		General Tolerances			
Hardness		Dimensions			
Plating		Angles			

This drawing is provisional and subject to our reconfirmation and/or revision without notice.

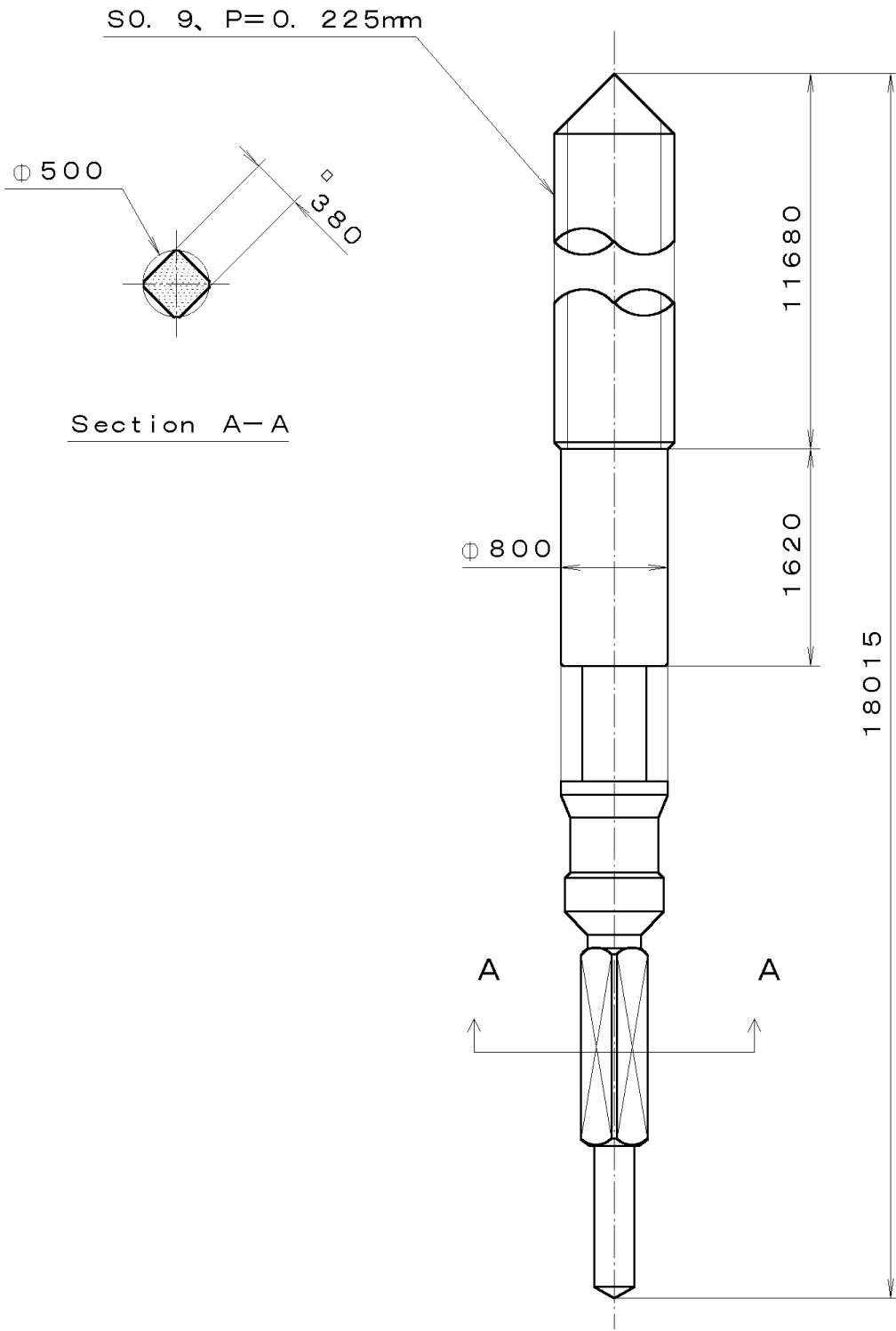
*** TIPW 1M50-00A (01) *** (2100 1121) 00-06-29



⑦			Quantity		Cal. No. :	1M50-00A
⑥			Unit	1/1000 mm	Parts:	
⑤			Scale	5:1		
④			Date			
③			Drawn		Name:	
②			Checked	T. Hiruta		
①			Approved			
Material					Indications for Dial	
Heat Treatment			General Tolerances		Drawing No. : 1M50D000	
Hardness			Dimensions			
Plating			Angles			

This drawing is provisional and subject to our reconfirmation and/or revision without notice.

*** TIPW (01) *** (2100 1121 A-01 A-01) 00-06-22



7		Quantity		Ca l. No. :
6		Unit	1/1000 mm	Parts:
5		Scale	20:1	
4		Date		065-505
3		Drawn		
2		Checked	T. Hiruta	Name:
1		Approved		SETTING STEM
Material				Drawing No. : 5050S000
Heat Treatment		General Tolerances		
Hardness		Dimensions		
Plating		Angles		