TECHNICAL GUIDE AND PARTS LIST

CAL. Y557 CAL. Y558 CAL. Y559

ANALOGUE QUARTZ

CONTENTS

ı.	SPECIFICATIONS	1
11.	HOW TO SET THE TIME AND CALENDAR	2
111.	DISASSEMBLING, REASSEMBLING, LUBRICATING AND CLEANING	3
	1. Disassembling, reassembling and lubricating of the module	3
	2. Cleaning	9
IV.	CHECKING AND ADJUSTMENT	10
	1. Guide table for checking and adjustment	10
	2. Procedures for checking and adjustment	11
	A: Check output signal	11
	B: Check battery voltage	11
	How to check for battery electrolyte leakage and rapair	11
	C: Check battery conductivity	13
	D: Check circuit block conductivity	13
	E: Check circuit block output terminal conductivity	13
	F: Check coil block	15
	G: Check output signal	15
	H: Check second setting condition	17
	I: Check reset condition	17
	J: Check accuracy	19
	K: Check gear train	19
	L: Measuring current consumption	21
٧.	PARTS LIST	23

I. SPECIFICATIONS

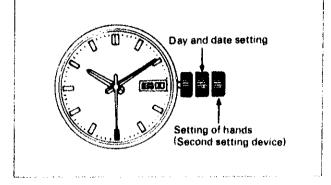
***	Cal. No.	Y557A	Y558A	Y559A	
Time indication		3 hands	3 hands	3 hands	
Additional mechanism	Date		0	0	
	Day			0	
	Bilingual change-over system for the day of the week	_	A SANCE OF THE CONTRACT OF THE	0	
	Instant day setting device			0	
	Instant date setting device		0	0	
	Second setting device (Stops at every second)	0	0	0	
	Electronic circuit reset switch	0	0	0	
Crystal oscillator Loss/gain		32,768 Hz (Hz = Hertz Cycles per second) Loss/gain at normal temperature Monthly rate: less than 20 seconds			
Height (excluding battery portion)		3.0 mm	3.5 mm	3.6 mm	
Driving system		Step motor system (2 poles)			
Regulation system		Trimmer condenser			
Battery power		Silver oxide battery, Maxell SR926SW Battery life. Approx. 2 years Voltage: 1.55V			
Jewels		3 jewels			

II. HOW TO SET THE TIME AND CALENDAR

CROWN POSITION

- Normal position: Free
- 1st click: Change of day and date
 Date change ... clockwise (turn away from you.)
 Day change ... counterclockwise (turn towards)
- you.)

 2nd click: Hand setting, reset switch and second set-



1. To set the hour

(1) Pull out the crown to the second click position

The second hand stops on one of the second markers.

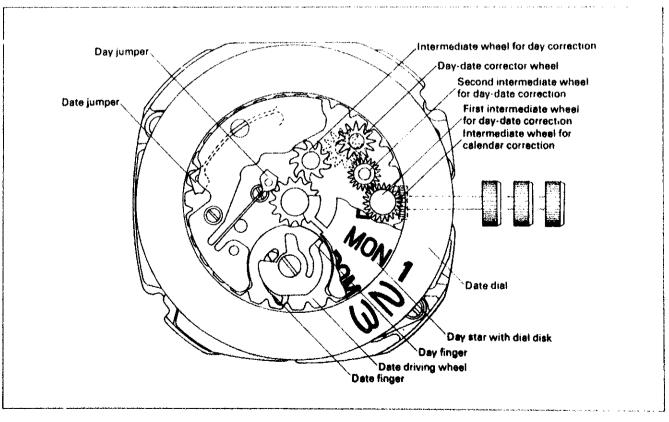
- (2) Turn the crown and set the time of the hour hand and minute hand.
 - First turn the hour hand past the 12 o'clock position to see if the date changes, then set the time correctly (Allow for the AM and PM period so that the date will change at midnight.)
 - As the torque of the gear train is transmitted reversely, the time should be set by turning the hands between 5 to 10 minutes ahead and then turning it back to the desired time.
- (3) Push in the crown in accordance with a time signal to set the time accurately to the second.

2. Resetting the calendar

• Pull the crown out to the 1st click.

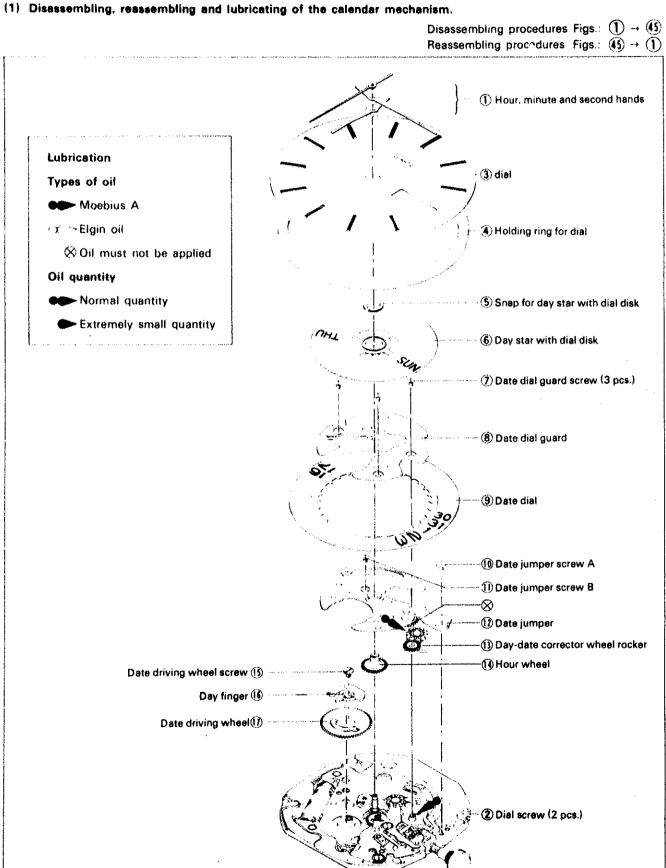
Select the desired language as two languages appear alternately when setting the day of the week.

If the setting of the calendar is made when the hour hand is pointing to a time between 10:30 pm and 3:30 am, the calendar may not change to the next day. The setting must therefore be made before or after this time period.



III. DISASSEMBLING, REASSEMBLING, LUBRICATING AND CLEANING

1. Disassembling, reassembling, and lubricating of the module



Remarks for disassembling and reassembling

① Hour, minute and second hands

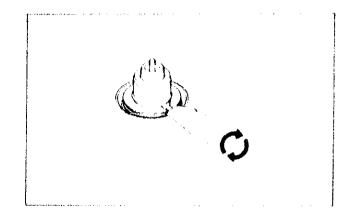
Remarks for disassembling and reassembling

- Pull out the crown to the second click position for disassembling and reassembling
- Be sure to assemble the second hand exactly on a second mark. (Any mark will do.)
- When reassembling, be careful that the hands do not touch each other as the watch is so thin that the clearance between the hands is less than that for ordinary type watches.

5 Snap for day star with dial disk

Remarks for disassembling

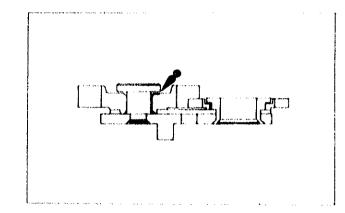
• Push the thin tip of a screw driver into the groove of the snap for day star with dial disk.



1 Day-date corrector wheel rocker

Remarks for reassembling

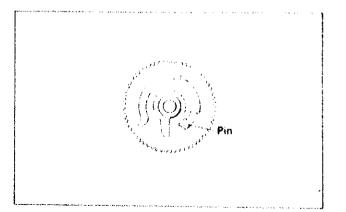
- Lubricate the day-date corrector wheel as shown in the illustration.
- Pull out the crown to the first click position and reassemble.



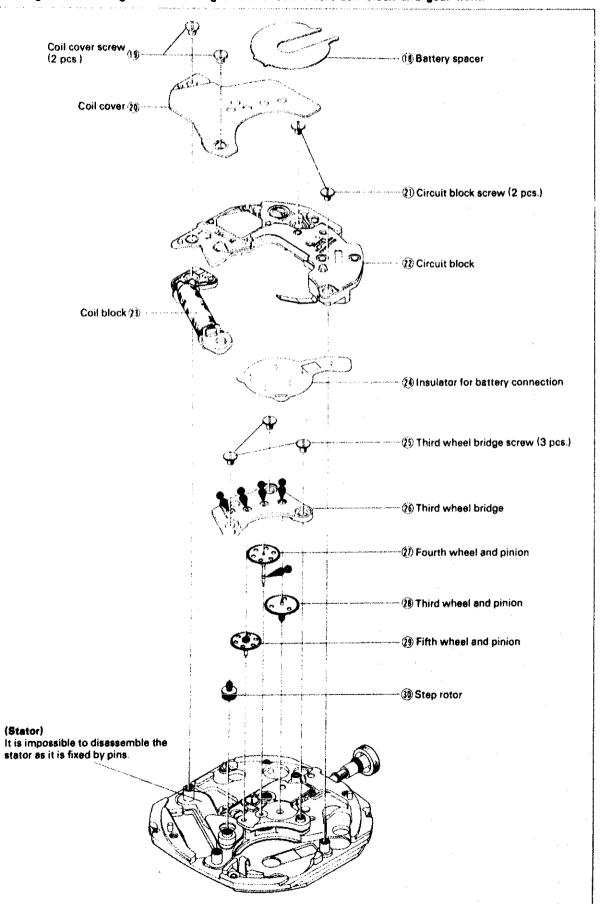
(6) Day finger

Remarks for reassembling

• Reassemble so that the pin of the date driving wheel is positioned as shown in the illustration on the right.

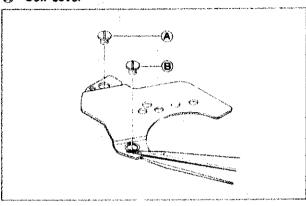


(2) Disassembling, reassembling and lubricating of the circuit block, coil block and gear train.



Remarks for disassembling and reassembling

Coil cover



Remarks for disassembling and reassembling

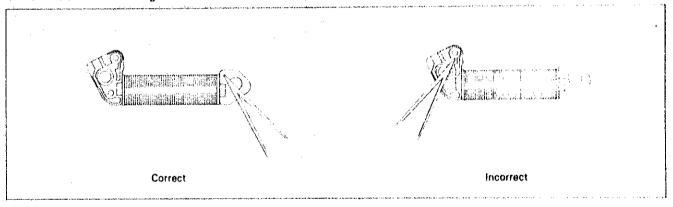
- Disassemble by holding the portion with tweezers as shown in the illustration on the left.
- · Be careful in handling as the coil cover is easily bent
- Be sure to tighten the coil cover screw (A) first and then (B) next.

(If (B) is tightened first, it will be difficult to tighten (A) as the (A) portion of the coil cover will lift up.)

(3) Coil block

Remarks for disassembling and reassembling

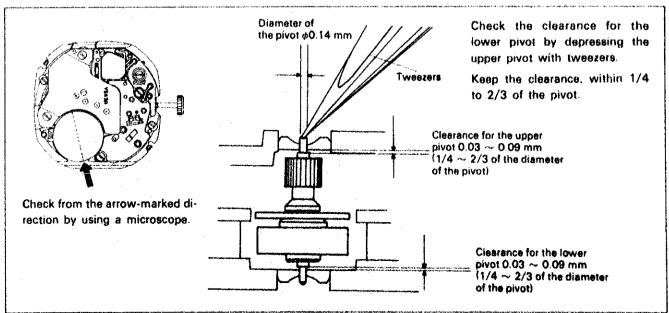
• be careful not to damage the coil wire and the lead terminal. Handle them as shown in the illustration below



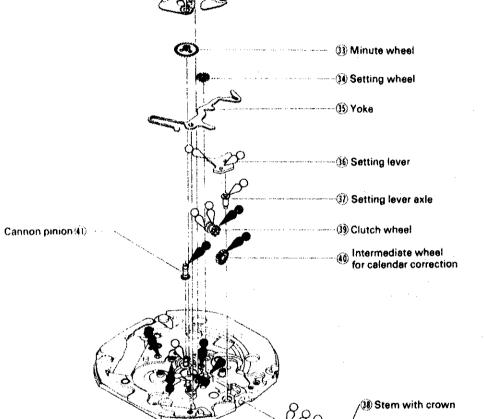
Step rotor

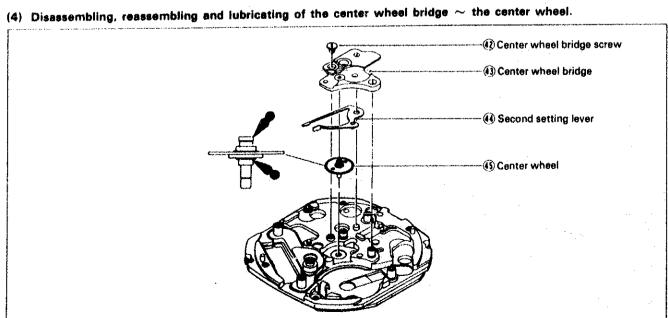
Remarks for reassembling

• Check the clearances for the upper and the lower pivots for the step rotor after reassembling the coil cover.



(3) Disassembling, reassembling and tubricating of the setting mechanism. (2 pcs.) Setting lever spring screw (2 pcs.) - (2) Setting lever spring



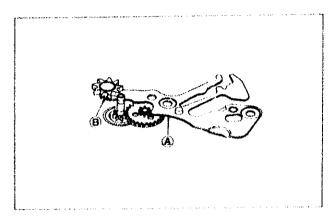


Remarks for disassembling and reassembling

Setting lever spring

Remarks for disassembling

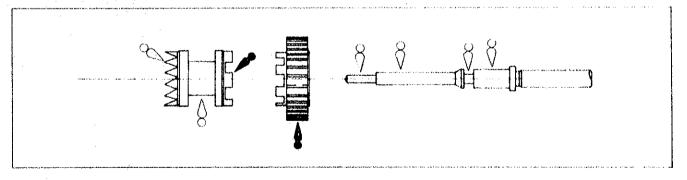
• Pry up the arrow-marked portion (A) slightly and remove the arrow-marked pin (positioned under the setting lever spring.). Then pry up the setting lever spring for disassembling by holding portion (A).



- 3 Stem with crown
- (9) Clutch wheel
- (i) Intermediate wheel for calendar correction

Remarks for reassembling

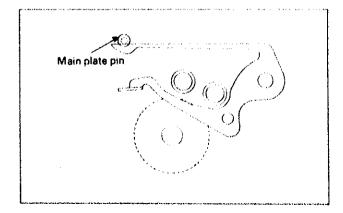
- · Reassemble after reassembling the center wheel bridge. (It is difficult to reassemble the clutch wheel and the intermediate wheel for calendar correction if the center wheel bridge is not reassembled.)
- Refer to the illustration below for the direction of reassembling and the lubricating.



Second setting lever

Remarks for reassembling

- Hook the spring portion to the main plate pin as shown in the illustration on the right.
- Be sure to pull out the winding stem all the way and then reassemble the second setting lever when the setting mechanism is already reassembled.



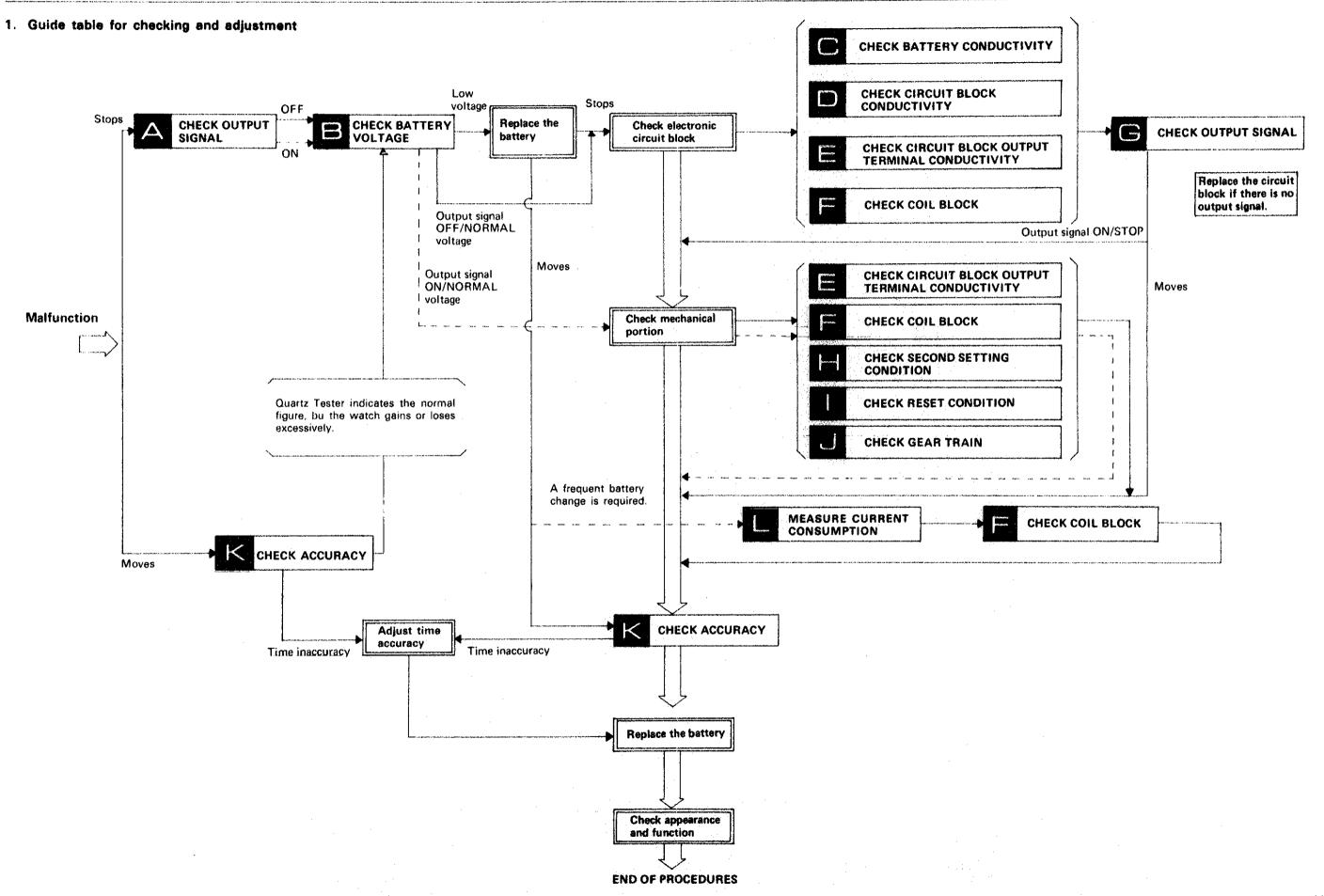
2. Cleaning

Since several special parts (electronic, etc.) used in Cal. Y557, Y558 and Y559 differ from conventional mechanical watches, use the following cleaning methods when cleaning.

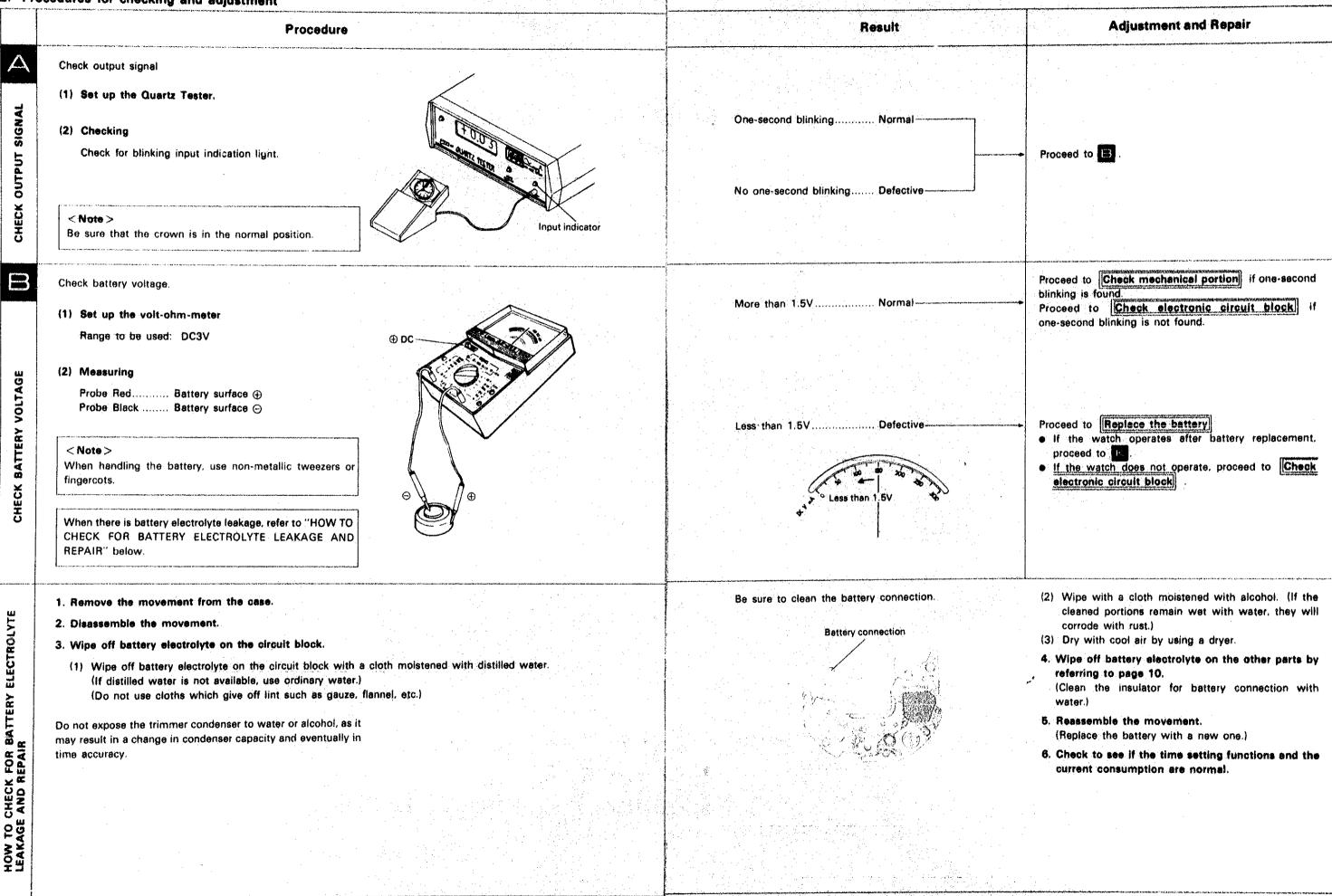
HOW TO CLEAN

Name of parts	Cleaning	Drying	Solution	Remarks
(1) Circuit block Coil block	DO NOT CLEAN			Conductive portions ONLY may be cleaned with a cloth moistened with benzine or alcohol. Dry in COOL air.
(2) Main plate Step rotor	Rinse or scrub with a soft brush	Cool air drying	Benzine. alcohol	 Be careful not to remove the parts fixed to the main plate. Use a clean solution as the step rotor is magnetized. Any foreign matter which cannot be removed by cleaning should be removed with rodico or adhesive tape. When cleaning with benzine, the cleaning time should be minimized.
Plastic parts Battery spacer Date driving wheel Insulator for battery connection				
(3) Others	Clean with a cleaner, rinse or gently scrub with a soft brush.	Cool or hot sir drying	Benzine, trichloro- ethylene, alcohol	Be careful not to bend the coil cover.

IV. CHECKING AND ADJUSTMENT



2. Procedures for checking and adjustment



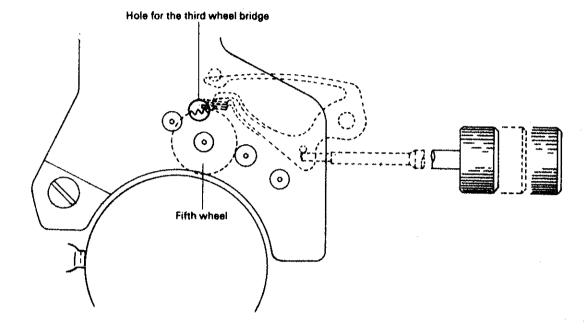
CHECK

Procedure

Check the second setting condition.

Check to see if there is clearance between the second setting lever and the fifth wheel when the crown is in the normal and the first click positions. Also, check to see if the second setting lever touches the fifth wheel when the crown is in the second click position.

(Check through the hole for the third wheel bridge and the coil cover by using a microscope.)



Check the reset condition after the circuit block and the battery are reassembled.

1. Check to see if the second hand stops immediately when the crown is pulled out completely and if it starts promptly one second after the crown is pushed in to the normal position.

- 2. Check to see if the conductivity between the reset pin and the main plate is normal when the crown is pulled out completely.
 - (1) Set up the Volt-ohm-meter

Range to be used: OHMS R × 1.

<Note>

Be careful not to use a range other than R × 1. The circuit might be damaged if another range is used.

(to be continued on page 19)

	The second secon
Result	Adjustment and Repair
Functions properly Normal	Proceed to
Does not function properly. Defective	Correct the bend of the second setting lever.
Stops completely and starts moving after one	Proceed to K.
Does not stop or moves	Proceed to
irregularly Defective	
Less than 10Ω Normal	Replace the circuit block with a new one.
More than 10Ω Defective	The defect is caused by one of the reasons stated on page 20.
	pugu &V

Adjustment and Repair Procedure Result In cases where a frequent battery change is required, a current consumption test is recommended. Use the following procedure: 1. Set up the Volt-ohm-meter Proceed to Less than 2.5 µA • Range to be used: DC 0.03 mA • Set up a condenser of 200 \sim 500 μF as shown in the photo. Proceed to F. When the coil block is found to be nor-More than 2.5 μA--mal, replace the circuit block with a 2. Measurement new one. · Place the battery on the anti-magnetic shieldplate with its minus side up. Probe Red Battery connection Probe Black ⊙ Battery surface ⊙ Remarks: Be sure to measure with the crown in the normal There might be a slight difference in the measured value depending upon the type of volt-ohm-meter. When judging the condition of the circuit block, be sure to take this into consideration.

All procedures of Disassembling, Reassembling, Checking and Adjustment are completed.

PARTS LIST

Y559A, Y558A AND Y557A

PART NO.			DADTMAKE	
Y559A	Y558A	Y557A	PART NAME	
122 731	122 731	122 731	Center wheel bridge	
131 990	131 990	131 990	Third wheel bridge	
221 781	221 781	221 781	Center wheel and pinion	
225 784	225 783	225 781	Cannon pinion	
231 781	231 781	231 781	Third wheel and pinion	
241 784	241 783	241 781	Fourth wheel and pinion	
261 781	261 781	261 781	Minute wheel	
271 784	271 783	271 781	Hour wheel	
281 589	281 589	281 589	Setting wheel	
282 782	282 782	282 781	Clutch wheel	
354 781	354 781	354 780	Winding stem	
383 780	383 780	383 780	Setting lever	
384 781	384 781	384 781	Yoke (Clutch lever)	
386 782	386 783	386 781	Setting lever spring	
390 780	390 780	390 780	Setting lever axle	
***	390 780	391 781	Train wheel setting lever	
391 781	1 1	391 /01	Day star with dial disk	
★470 · · ·	701 781	701 781	Fifth wheel and pinion	
701 781	1	701 761	Date dial	
★801 785	±801 · · ·	-	1	
802 781	802 782	~	Date driving wheel Date dial guard	
808 781	808 782	-		
810 781	810 782	-	Date jumper lever	
868 781		.004.077	Date finger	
*884 877	★884 877	★884 877	Holding ring for dial	
962 781	962 781	-	Intermediate wheel for calendar correction	
963 781		 .	Snap for day star with dial disk	
981 781	981 781	4004 070	Day-date correction wheel rocker Circuit block	
4001 979	4001 979	4001 979		
4002 782	4002 782	4002 781	Coil block	
4146 970	4146 970	4146 970	Step rotor	
4216 781	4216 781	4216 781	Insulator for battery conneciton	
4242 780	4242 780	4242 780	Plus terminal for battery conneciton	
4462 · · ·	4462	4462	Coil cover	
011 324	011 324	011 324	Upper hole jewel for fifth wheel and pinion	
011 537	011 537	011 537	Upper hole jewel for rotor	
011 537	011 537	011 537	Lower hole jewel for rotor	
022 468	022 468	022 468	Center wheel bridge screw	
022 468	022 468	G22 468	Third wheel bridge screw	
022 468	022 468	022 468	Coil cover screw	
022 468	022 468	022 468	Circuit block screw	
022 491	022 491	022 491	Setting lever spring screw	
022 491	022 491	-	Date jumper screw A	
022 754	022 754	-	Date jumper screw B	
022 491	-	-	Date finger screw	
022 754	022 754		Date dial guard screw	
022 764	022 764	022 764	Dial screw	
027 492	027 492	027 492	Pin for plus terminal of battery conneciton	
MAXELL SR926SW	MAXELL SR926SW	MAXELL SR926SW	Battery	
SEIZAIKEN TR926SW	SEIZAIKEN TR926SW	SEIZAIKEN TR926SW	1)	

^{*} Please see remarks on the reverse side.

Remarks:

Date dial

★801 785 (Black figures on white background) for Cal. Y559A
Used for both the crown and calendar frame at 3 o'clock position.
If any other type of date dial is required, specify 1) Cal. No. 2) The crown position 3) The calendar frame position 4) Jewels and 5) Dial No.

★801 ... for Cal. Y558A

±801 783 ±801 770	Black figures on white background Black figures on yellow background	Figures are printed on outside of date dial.
*801 784 *801 788 *801 789	Black figures on white background White figures on black background Black figures on yellow background	Figures are printed on inside of date dial.

Holding ring for dial

The type of a holding ring for dial is determined based on the design of cases and dials.

Day star with dial disk

★470 785	Black figures on white background	English + Spanish
★470 781	Black figures on white background	English + Japanese

Used for both the crown and calendar frame at 3 o'clock position. If any other type of day star with dial disk is required, specify the number printed on the disk.